



Safety Data Sheet according to Regulation (EC) No. 1907/2006 (REACH)

EVO-STIK TX528 ADHESIVE Supercedes Date: 09-Mar-2016 Revision Date 24-Jul-2018 Revision Number 1.01

Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product Identifier

Product Name Pure substance/mixture EVO-STIK TX528 ADHESIVE Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Uses advised against

Adhesives. None known

1.3. Details of the supplier of the safety data sheet

Company Name

Bostik Limited Common Rd ST16 3EH Stafford UK Tel: +44 (1785) 27 26 25 Fax: +44 (1785) 25 72 36

E-mail address

SDS.box-EU@bostik.com

1.4. Emergency telephone number

United Kingdom	+44 (1785) 272650
Ireland	+353 (1) 8624900 (Monday- Friday 9am-5pm)

Section 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Skin Corrosion/Irritation	Category 2 - (H315)
Serious eye damage/eye irritation	Category 2 - (H319)
Specific target organ toxicity (single exposure)	Category 3 - (H336)
Chronic aquatic toxicity	Category 3 - (H412)
Flammable liquids	Category 2 - (H225)

2.2. Label Elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Contains Ethyl acetate, Methyl ethyl ketone, Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics, Hydrocarbons, C6, isoalkanes, <5% n-hexane



Signal Word



EVO-STIK TX528 ADHESIVE

Supercedes Date: 09-Mar-2016

Revision Date 24-Jul-2018 Revision Number 1.01

DANGER

Hazard statements

H336 - May cause drowsiness or dizziness

- H319 Causes serious eye irritation
- H315 Causes skin irritation
- H412 Harmful to aquatic life with long lasting effects
- H225 Highly flammable liquid and vapour

Special provisions concerning the labelling of certain mixtures

EUH208 - Contains rosin & methylols. May produce an allergic reaction

Precautionary Statements - EU (§28, 1272/2008)

- P101 If medical advice is needed, have product container or label at hand
- P102 Keep out of reach of children
- P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
- P271 Use only outdoors or in a well-ventilated area
- P273 Avoid release to the environment
- P280 Wear protective gloves and eye/face protection

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P332 + P313 - If skin irritation occurs: Get medical advice/attention

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed

P501 - Dispose of contents/ container to an approved waste disposal plant

Additional information

This product requires tactile warnings if supplied to the general public

2.3. Other Hazards

General Hazards

In use may form flammable/explosive vapour-air mixture.

PBT and vPvB assessment

The components in this formulation do not meet the criteria for classification as PBT or vPvB

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Mixture

3.2 Mixtures

Chemical Name	EC No.	CAS No	Weight-%	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Specific concentration limit (SCL)	REACH Registration Number
Ethyl acetate	205-500-4	141-78-6	15 - 25	Eye Irrit. 2 (H319) STOT SE 3 (H336) Flam. Liq. 2 (H225) (EUH066)		01-2119475103-46 -XXXX
Methyl ethyl ketone	201-159-0	78-93-3	15 - 25	Eye Irrit. 2 (H319) STOT SE 3 (H336) Flam. Liq. 2 (H225) (EUH066)		01-2119457290-43 -XXXX
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4		10 - <20	STOT SE 3 (H336) Asp. Tox. 1 (H304) Skin Irrit. 2 (H315) Aquatic Chronic 2 (H411) Flam. Liq. 2 (H225)		01-2119475515-33 -xxxx
Hydrocarbons, C6,	931-254-9		5 - <10	STOT SE 3 (H336)		01-2119484651-34



EVO-STIK TX528 ADHESIVE

Supercedes Date: 09-Mar-2016

Revision Date 24-Jul-2018 Revision Number 1.01

isoalkanes, <5% n-hexane				Asp. Tox. 1 (H304) Skin Irrit. 2 (H315) Aquatic Chronic 2 (H411) Flam Liq. 2 (H225) (EUH066)		-XXXX
Xylenes (o-, m-, p- isomers)	215-535-7	1330-20-7	5 - <10	STOT SE 3 (H335) STOT RE 2 (H373) Asp. Tox. 1 (H304) Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) Acute Tox. 4 (H312) Acute Tox. 4 (H332) Flam Liq. 3 (H226) Aquatic Chronic 3 (H412)	::	01-2119488216-32 -XXXX
Ethylbenzene	202-849-4	100-41-4	1- <2.5	STOT RE 2 (H373) Asp. Tox. 1 (H304) Acute Tox. 4 (H332) Flam Liq. 2 (H225) Aquatic Chronic 3 (H412)		01-2119489370-35 -XXXX
Rosin	232-475-7	8050-09-7	0.1 - <1	Skin Sens. 1 (H317)		01-2119480418-32 -XXXX
N,N'-Ethylenebis(12-hydrox yoctadecanamide)	204-613-6	123-26-2	0.1 - <1	Skin Sens. 1 (H317) Aquatic Chronic 3 (H412)		01-2119978265-26 -XXXX
Methylols	-	UNKNOWN	0.1 - <1	Skin Sens. 1 (H317)		No data available

Full text of H- and EUH-phrases: see section 16

Note: ^ indicates not classifed, however, the substance is listed in section 3 as it has an OEL.

This product does not contain candidate substances of very high concern at a concentration >=0.1% (Regulation (EC) No. 1907/2006 (REACH), Article 59)

Section 4: FIRST AID MEASURES

4.1. Description of first aid measures

General Advice	If medical advice is needed, have product container or label at hand.
Inhalation	Remove to fresh air.
Skin Contact	Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/ attention.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a doctor immediately.
Ingestion	If swallowed, do not induce vomiting: seek medical advice immediately and show this container or label.
Self-Protection of the First Aider	Use personal protection recommended in Section 8. Isolate the hazard area and deny entry to unnecessary and unprotected personnel.



EVO-STIK TX528 ADHESIVE

Supercedes Date: 09-Mar-2016

Revision Date 24-Jul-2018 Revision Number 1.01

4.2. Most important symptoms and effects, both acute and delayed

Symptoms None known.

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors Treat symptomatically.

Section 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media

Use CO2, dry chemical, or foam. Move containers from fire area if you can do it without risk.

Unsuitable Extinguishing Media

Use water spray or fog; do not use straight streams

5.2. Special hazards arising from the substance or mixture

Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).

5.3. Advice for firefighters

Wear self contained breathing apparatus for fire fighting if necessary.

Section 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Personal Precautions

Remove all sources of ignition. Evacuate personnel to safe areas. Ensure adequate ventilation, especially in confined areas.

Water spray may reduce vapour; but may not prevent ignition in closed spaces.

For emergency responders

Use personal protection recommended in Section 8. Isolate the hazard area and deny entry to unnecessary and unprotected personnel.

6.2. Environmental precautions

Do not empty into drains, dispose of this material and its container at hazardous or special waste collection point.

6.3. Methods and material for containment and cleaning up

Methods for Containment	Dyke far ahead of spill; use dry sand to contain the flow of material. Contain and collect spillage with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see Section 13).
Methods for cleaning up	Use clean non-sparking tools to collect absorbed material. Dyke far ahead of spill for later disposal.
6.4. Reference to other sections	
Reference to other sections	See Section 12: ECOLOGICAL INFORMATION

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Section 7: HANDLING AND STORAGE

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7.1. Precautions for safe handling



EVO-STIK TX528 ADHESIVE

Supercedes Date: 09-Mar-2016

Revision Date 24-Jul-2018 Revision Number 1.01

Advice on safe handling

Keep away from heat/sparks/open flames/hot surfaces. — No smoking. Take precautionary measures against static charges. Use explosion-proof electrical/ventilating/ lighting/ equipment.

General Hygiene Considerations

Do not eat, drink or smoke when using this product. Regular cleaning of equipment, work area and clothing is recommended.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions

Keep only in the original container/package in a cool well-ventilated place.

7.3. Specific end use(s)

Other Information

Recommendation(s). Observe technical data sheet.

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Chemical Name	European Union	Ireland	United Kingdom
Ethyl acetate	-	TWA: 200 ppm	STEL: 400 ppm
141-78-6		STEL: 400 ppm	TWA: 200 ppm
Methyl ethyl ketone	TWA: 200 ppm	TWA: 200 ppm	STEL: 300 ppm
78-93-3	TWA: 600 mg/m ³	TWA: 600 mg/m ³	STEL: 899 mg/m ³
	STEL: 300 ppm	STEL: 300 ppm	TWA: 200 ppm
	STEL: 900 mg/m ³	STEL: 900 mg/m ³	TWA: 600 mg/m ³
		Skin nota.	Skin
Xylenes (o-, m-, p- isomers)	TWA: 50 ppm	TWA: 50 ppm	STEL: 100 ppm
1330-20-7	TWA: 221 mg/m ³	TWA: 221 mg/m ³	STEL: 441 mg/m ³
	STEL: 100 ppm	STEL: 100 ppm	TWA: 50 ppm
	STEL: 442 mg/m ³	STEL: 442 mg/m ³	TWA: 220 mg/m ³
	S*	Skin nota.	Skin
Ethylbenzene	TWA: 100 ppm	TWA: 100 ppm	STEL: 125 ppm
100-41-4	TWA: 442 mg/m ³	TWA: 442 mg/m ³	STEL: 552 mg/m ³
	STEL: 200 ppm	STEL: 200 ppm	TWA: 100 ppm
	STEL: 884 mg/m ³	STEL: 884 mg/m ³	TWA: 441 mg/m ³
	S*	Skin nota.	Skin
Rosin	-	TWA: 0.05 mg/m ³	TWA: 0.05 mg/m ³ fume
8050-09-7		STEL: 0.15 mg/m ³	
		Sensitiser	
Magnesium oxide (MgO)	-	TWA: 4 mg/m ³	STEL: 30 mg/m ³ inhalable dust
1309-48-4		TWA: 5 mg/m ³	STEL: 12 mg/m ³ fume and
		TWA: 10 mg/m ³	respirable dust
		STEL: 10 mg/m ³	TWA: 10 mg/m ³ inhalable dust
		STEL: 12 mg/m ³	TWA: 4 mg/m ³ fume and respirable
		STEL: 30 mg/m ³	dust
Isopropyl alcohol	-	TWA: 200 ppm	STEL: 500 ppm
67-63-0		STEL: 400 ppm	STEL: 1250 mg/m ³
		Skin nota.	TWA: 400 ppm
			TWA: 999 mg/m ³
Talc	-	TWA: 10 mg/m ³	STEL: 3 mg/m ³ respirable dust
14807-96-6		TWA: 0.8 mg/m ³	TWA: 1 mg/m ³ respirable dust
		STEL: 30 mg/m ³	
		STEL: 2.4 mg/m ³	

Derived No Effect Level (DNEL) No informat

No information available

Predicted No Effect Concentration No information available. **(PNEC)**

8.2. Exposure controls

Engineering Controls

Ensure adequate ventilation, especially in confined areas.



EVO-STIK TX528 ADHESIVE Supercedes Date: 09-Mar-2016 Revision Date 24-Jul-2018 Revision Number 1.01

Personal Protective Equipmen	t
Eye/Face Protection	Tight sealing safety goggles. Face protection shield.
Hand Protection	Wear protective gloves. The breakthrough time of the gloves depends on the material and the thickness as well as the temperature.
Skin and Body Protection	Antistatic footwear. Wear fire/flame resistant/retardant clothing. Suitable protective clothing.
Respiratory Protection	In case of mist, spray or aerosol exposure wear suitable personal respiratory protection and protective suit. In case of inadequate ventilation wear respiratory protection.
Recommended filter type:	Organic gases and vapours filter conforming to EN 14387.

Environmental Exposure Controls Do not allow into any sewer, on the ground or into any body of water.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Liquid Liquid Light yellow No information available No information available	
<u>Values</u>	Remarks • Method
No information available	
No information available	Not applicable for liquids
No information available	
0.84	None known
No information available	
500 mm²/s	@ 40°C None known
No information available	
No information available	
No data available	
	Liquid Light yellow No information available No information available No information available No information available > 48 °C / 118.4 °F > -20 °C / > -4 °F No information available No information available

Section 10: STABILITY AND REACTIVITY

10.1. Reactivity

Stable under recommended storage conditions.



EVO-STIK TX528 ADHESIVE

Supercedes Date: 09-Mar-2016

Revision Date 24-Jul-2018 Revision Number 1.01

10.2. Chemical stability

Stable under recommended storage conditions.

Explosion Data Sensitivity to Mechanical Impact None. Sensitivity to Static Discharge May be ignited by friction, heat, sparks or flames.

10.3. Possibility of hazardous reactions

Possibility of Hazardous Reactions None under normal processing.

10.4. Conditions to avoid

Keep away from heat, sparks and flames.

10.5. Incompatible materials

Strong acids and bases.

10.6. Hazardous decomposition products

None under normal use conditions.

Section 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Information on likely routes of exposure

Product Information

No information or data specific to the product on this toxicological (health) effect is available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure_

Skin Corrosion/Irritation	Not applicable.
Serious eye damage/eye irritation	Not applicable.
Sensitisation	Not applicable.
Germ Cell Mutagenicity	Not applicable.
Carcinogenicity	Not applicable.
Reproductive Toxicity	No information available.
STOT - Single Exposure	No information available.
STOT - Repeated Exposure	No information available.
Target Organ Effects	Central nervous system, Eyes, Respiratory system, Skin.
Aspiration hazard	No information available.

United Kingdom, Ireland - BE



EVO-STIK TX528 ADHESIVE

Supercedes Date: 09-Mar-2016

Revision Date 24-Jul-2018 Revision Number 1.01

Numerical measures of toxicity

Acute Toxicity

The following values are calculated based on chapter 3.1 of the GHS documentmg/kgATEmix (dermal)16,844.00 mg/kg ppmATEmix (inhalation-dust/mist)52.00 mg/l

Component Information

Toxicity Data

Data obtained on the component(s) include

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Ethyl acetate 141-78-6	= 5620 mg/kg (Rat)	> 18000 mg/kg (Rabbit)> 20 mL/kg (Rabbit)	LC0 29.3 mg/l air
Methyl ethyl ketone 78-93-3	= 2483 mg/kg (Rat)	= 5000 mg/kg (Rabbit)	= 11700 ppm (Rat)4 h
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 	LD50 >5840 mg/kg Rat	LD50 >2920 mg/kg (Rat)	-
Hydrocarbons, C6, isoalkanes, <5% n-hexane 	>16750 mg/Kg (rat)	>3350 mg/Kg (rabbit OECD 402)	259354 mg/m³ (vapour) (rat OECD 403)
Xylenes (o-, m-, p- isomers) 1330-20-7	= 3500 mg/kg (Rat)	> 1700 mg/kg (Rabbit)> 4350 mg/kg (Rabbit)	= >47635 mg/L (Rat) 4 h = >5000 ppm (Rat) 4 h
Ethylbenzene 100-41-4	= 3500 mg/kg (Rat)	= 15400 mg/kg (Rabbit)	= 1432 mg/L (Rat)4 h
Rosin 8050-09-7	>2800 mg/Kg (rat)	> 2500 mg/kg (Rabbit)	= 1.5 mg/L (Rat)4 h
N,N'-Ethylenebis(12-hydroxyoctad ecanamide) 123-26-2	>2000 mg/Kg (Rat)	-	-

Section 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecotoxicity

Harmful to aquatic life with long lasting effects

Component Information

Data obtained on the component(s) include

Chemical Name	Algae/aquatic plants	Fish	Crustacea	M-Factor
Ethyl acetate	EC50 48 h = 3300 mg/L	LC50 96 h 220 - 250 mg/L	EC50 48 h = 560 mg/L	
141-78-6	(Desmodesmus subspicatus)	(Pimephales promelas	(Daphnia magna Static)	
		flow-through) LC50 96 h 352 -		
		500 mg/L (Oncorhynchus		
		mykiss semi-static) LC50 96 h		
		= 484 mg/L (Oncorhynchus		
		mykiss flow-through)		
Methyl ethyl ketone	EC50=1972 mg/l	LC50 96 h 3130 - 3320 mg/L	EC50 48 h > 308 mg/L	
78-93-3	(Pseudokirchneriella	(Pimephales promelas	(Daphnia magna)	
	subcapitata)	flow-through)		
Hydrocarbons, C7,	-	-	EL50 (48h) =3mg/L Daphnia	
n-alkanes, isoalkanes,				
cyclics				
Hydrocarbons, C6,	13.6 mg/l (Pseudokirchneriella	18.3 mg/l (Oncorhynchus	31.9 mg/l (Daphnia magna)	
isoalkanes, <5% n-hexane	subcapitata)	mykiss)	51.5 mg/r (Daphinia magna)	
	Subcapitata)	119(155)		



EVO-STIK TX528 ADHESIVE Supercedes Date: 09-Mar-2016

Revision Date 24-Jul-2018 Revision Number 1.01

Xylenes (o-, m-, p- isomers) 1330-20-7	-	LC50 96 h 2.6 mg/L (Oncorhynchus mykiss)	EC50 48 h = 3.4 mg/L (water flea)	
Ethulh engage	F050 70 h 0.0 44 0 mm/	(OECD 203)		
Ethylbenzene 100-41-4	EC50 72 h 2.6 - 11.3 mg/L (Pseudokirchneriella	LC50 96 h = 4.2 mg/L (Oncorhynchus mykiss	EC50 48 h 1.8 - 2.4 mg/L (Daphnia magna)	
	subcapitata)	semi-static)		
Rosin	EC50 72 h = 400 mg/L	LC50 (96h) >10mg/L Fish	EC50 48 h >100 mg/L	
8050-09-7	(Desmodesmus subspicatus)	(Danio rerio)	(Daphnia magna)	

12.2. Persistence and degradability

No information available.

12.3. Bioaccumulative potential

No information available.

Partition coefficient No information available

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

The components in this formulation do not meet the criteria for classification as PBT or vPvB.

12.6. Other adverse effects

No information available

Endocrine Disruptor Information

Section 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from Residues/Unused Products	Disposal should be in accordance with applicable regional, national and local laws and regulations.
Contaminated Packaging	Improper disposal or reuse of this container may be dangerous and illegal.
European Waste Catalogue	08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances
Other Information	Waste codes should be assigned by the user based on the application for which the product was used.

Section 14: TRANSPORT INFORMATION

Note:	The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments made in non-bulk packages (see regulatory definition). The information shown here, may not always agree with the bill of lading shipping description for the material.
Land transport (ADR/RID)	
14.1 UN Number	UN1133
14.2 Proper Shipping Name	Adhesives
14.3 Transport hazard class(es)	3
Labels	3
14.4 Packing Group	III



EVO-STIK TX528 ADHESIVE Supercedes Date: 09-Mar-2016 Revision Date 24-Jul-2018 Revision Number 1.01

Description	UN1133, Adhesives, 3, III, (E)	
14.5 Environmental hazards	Not applicable	
14.6 Special Provisions	None	
Classification Code	F1	
Tunnel restriction code	(E)	
Limited Quantity (LQ)	5 Ĺ	
IMDG_		
14.1 UN Number	UN1133	
14.2 Proper Shipping Name	Adhesives	
14.3 Transport hazard class(es)	3	
14.4 Packing Group	III	
Description	UN1133, Adhesives, 3, III, (-20°C c.c.)	
14.5 Marine Pollutant	Np	
14.6 Special Provisions	223, 955	
Limited Quantity (LQ)	5 L	
EmS-No	F-E, S-D	
14.7 Transport in bulk according	to Annex II of MARPOL 73/78 and the IBC Code	No information available

Air transport (ICAO-TI / IATA-DGR)	_
14.1 UN Number	UN1133
14.2 Proper Shipping Name	Adhesives
14.3 Transport hazard class(es)	3
14.4 Packing Group	III
Description	UN1133, Adhesives, 3, III
14.5 Environmental hazards	Not applicable
14.6 Special Provisions	A3
Limited Quantity (LQ)	10 L
ERG Code	3L

Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Check whether measures in accordance with Directive 94/33/EC for the protection of young people at work must be taken.

Take note of Directive 92/85/EC on the protection of pregnant and breastfeeding women at work

Registration, Evaluation, Authorization, and Restriction of Chemicals (REACh) Regulation (EC 1907/2006)

EU-REACH (1907/2006) - Candidate List of Substances of Very High Concern (SVHC) for Authorization in accordance with Article 59

This product does not contain candidate substances of very high concern at a concentration >=0.1% (Regulation (EC) No. 1907/2006 (REACH), Article 59)

EU-REACH (1907/2006) - Annex XVII - Substances subject to Restriction

This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

EU-REACH (1907/2006) - Annex XIV - List of substances subject to Authorization

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV)



EVO-STIK TX528 ADHESIVE

Supercedes Date: 09-Mar-2016

Dangerous substance category per Seveso Directive (2012/18/EU)

Revision Date 24-Jul-2018 Revision Number 1.01

P5a - FLAMMABLE LIQUIDS or P5b - FLAMMABLE LIQUIDS or P5c - FLAMMABLE LIQUIDS

Ozone-depleting substances (ODS) regulation (EC) 1005/2009 Not applicable

Persistent Organic Pollutants

Not applicable

15.2. Chemical safety assessment

None

Section 16: OTHER INFORMATION

Key or legend to abbreviations and acronyms used in the safety data sheet

Full text of H-Statements referred to under section 3

- H373 May cause damage to organs through prolonged or repeated exposure
- H304 May be fatal if swallowed and enters airways
- H332 Harmful if inhaled
- H225 Highly flammable liquid and vapour
- H412 Harmful to aquatic life with long lasting effects
- H317 May cause an allergic skin reaction
- H335 May cause respiratory irritation
- H315 Causes skin irritation
- H319 Causes serious eye irritation
- H312 Harmful in contact with skin
- H226 Flammable liquid and vapour
- H336 May cause drowsiness or dizziness
- H411 Toxic to aquatic life with long lasting effects
- EUH066 Repeated exposure may cause skin dryness or cracking

Legend

SVHC: Substances of Very High Concern for Authorisation:

LegendSection 8: Exposure controls and personal protectionTWATWA (time-weighted average)STELCeilingMaximum limit value*PBTPersistent, Bioaccumulative, and Toxic (PBT) ChemicalsSTOT (RE): Specific target organ toxicity - Repeated exposureSTOT (RE):Specific target organ toxicity - Repeated exposureSTOT (SE):Specific target organ toxicity - Single exposureEWC:European Waste Catalogue

STEL (Short Term Exposure Limit) Skin designation

Key literature references and sources for data Classification and labeling data calculated from data received from raw material suppliers

Prepared By	Product Safety & Regulatory Affairs
Revision Date	24-Jul-2018
Indication of changes	
Revision Note	Not applicable.
Training Advice	Provide adequate information, instruction, and training for operator

United Kingdom, Ireland - BE



EVO-STIK TX528 ADHESIVE

Supercedes Date: 09-Mar-2016

Revision Date 24-Jul-2018 Revision Number 1.01

Further information

No information available

This safety data sheet complies with the requirements of: Regulation (EC) No. 1907/2006

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet