

# GILDING

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## DUTCH METAL AND GOLD LEAF



**Dutch Metal** is an economic substitute for real gold and silver leaf. It is available as loose leaf or transfer. The transfer is pressed onto tissue paper and is easier to apply, but we have heard it can resist some protective glazes. If you are going to protect your gilding with Mega [page 1.29] we recommend using loose leaf. Metal Leaf Lacquer and Renaissance Wax [see page 1.35] will also protect your gilding. We can supply all types of leaf including Italian, English and German real gold plus copper and silver. Please phone for a quote. One book of Dutch Metal will cover a maximum of 0.49 square metre.

Dutch Metal [Imitation Leaf]	code	book [25 pages] 0.49m <sup>2</sup>	Tradelines	
			10 bks	50 bks
Gold Loose leaf [imitation]	PAT981	£3.58	£26.95	£119.50
Gold Transfer [imitation]	PAT982	£5.50	£47.80	£222.00
Silver Loose Leaf [imitation]	PAT983	£3.58	£26.95	£119.50
Silver Transfer [imitation]	PAT984	£5.50	£47.80	£222.00
Copper Loose Leaf	PAT985	£3.58	£26.95	£119.50
Copper Transfer	PAT986	£5.50	£47.80	£222.00

**new**

**Dutch Metal on Rolls** When working with books of Dutch metal over large areas the square leaf shape will tend to show up. These rolls of loose Dutch metal can provide seamless gold effect on architraves and mouldings etc. [see also foil leaf below] The rolls are 150mm wide.

Dutch Metal on Rolls	code	roll 150mm wide
Gold 50m	PATDMRG	£72.42
Silver 50m	PATDMRS	£72.42



**Real Gold Leaf** Italian Deep Gold 23.5 Ct. Real Gold is sold in books of 25 leaves which are 80x80mm. Real Gold will not tarnish and is suitable for exterior and marine uses. We would recommend using Le Franc Charbonnel Gold Size when using real leaf. One book of real gold leaf will cover approx 2 sheets of A4 paper.

Real Gold Leaf	code	book [25 pages]
Loose leaf	PAT980L	£17.93
Transfer	PAT980	£18.83

## METALLIC FOIL LEAF



**Metallic Foil Leaf** This popular product consists of an extremely thin metal transfer foil on a plastic backing measuring 600mm - 650mm width (width sizes can vary) and 15m long. To use, apply two coats of a water based size such as Polyvine size to the item to be gilded. Allow to dry and then place the foil onto the size with the metallic side up and rub it hard with a damp cloth. The protective backing can then be peeled away leaving a realistic worn metallic finish. Cut off the selvage prior to use to avoid any discoloured edge from showing. The benefits of using this foil over Dutch Metal are that it will not show up the small square pattern associated with using small leaves and this foil will not tarnish. Available in eleven brilliant metallic colours.

**new size**

Will not tarnish!

Metallic Foil Leaf	code	15m	122m
Metallic foils	PAT987(XX)X	£23.10	£159.50
Holographic Silver foil	<b>DISCONTINUED</b>	[15]	[122]

Please replace the (XX) with the size preference then add the appropriate colour code: Gold (G), Chrome (CH), Pewter (PT), Dull Gold (DG), Copper (C), Bronze (BR), Pink (P), Blue (B), Red (R), Green (GR), then replace (XX).

## GOLD SIZE OIL BASED



The art to a good quality finish is in the preparation. The size should be applied to a perfectly smooth base as the slightest imperfection will show in the final work. If applying to a red oxide painted surface [see page 1.20], prepare the substrate by sanding with 400-600 grit abrasive paper and remove all the dust with a tack rag [see page 1.51]. The size should be applied with a soft brush held at 45° to the stroke to avoid brush marks. The leaf should be applied to the size while it is still just tacky. The drier the size the brighter the shine but too dry and the leaf will not adhere. A taut knuckle when rubbed across the size should produce a slight squeak when the size is ready. For books on Gilding see page 3.71.



**new size**

**Le Franc Charbonnel Gold Size** Regarded as the finest gold size. Ideal for use with real gold leaf. Oil based.

Le Franc Gold Size	code	75ml	code	1L
3 hour	PAT2009	£6.50	PAT20121	£53.81
12 hour	PAT2011	£7.80	PAT20051	£58.85

## GOLD SIZES WATER BASED



These water based sizes are suitable for all scenery applications and the lack of solvents makes them a very popular choice.

**Wundasize** Water based 15 minute size with a good open time.

Wundasize	code	500ml	code	1L
	PAT2020	£9.08	PAT2021	£15.09

**Polyvine Size** An acrylic adhesive with an extended open time formulated for bonding gold leaf and dutch metal. Coverage 15 square metres per litre. Leave 15 min. Workable for 24hrs.

Polyvine Size	code	500ml	code	1L
	POL3371	£7.50	POL3370	£12.88

**Tip:** If you are in a mad hurry use Spray Mount! [see page 1.80]

## METAL LEAF LACQUER

**new**

**Metal Leaf Clear Lacquer** A new waterbased lacquer with a crystal clear non-yellowing satin finish.

Metal Leaf Lacquer	code	250ml	1L	2.5L
	PATMLLX	£12.25	£41.08	£95.83
		[1]	[2]	[3]

## GILDERS' TIP

**Gilders Tip** Medium thin squirrel hair between two pieces of card 3.5" wide. Used to transfer real gold loose leaf. Gilders tips are not necessary for Dutch metal.

Gilders Tip	code	each
	PBR907	£6.29

## METALLIC PASTES



**Treasure Gold Paste** can be applied by finger or thinned with turpentine and applied by brush to wood, metal, glass, wax, leather, plaster, plastics etc. In its paste form it will fill small holes and cracks. It may be tinted with artists oil colours. Ready to polish with a soft cloth in 10 minutes. If varnishing with sealer allow the paste to dry for 12hrs.

Treasure Gold	code	25g
Classic Gold	PATMCTG100	£8.99
Renaissance Gold	PATMCTG103	£8.99
Silver	PATMCTG104	£8.99