

**BREAK-  
THROUGH!**

**VANEX, INC.**  
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TECHNICAL DATA SHEET

**PRODUCT:** Break-Through® Satin

**PRODUCT CODE:** 50-0

**DESCRIPTION:** Waterborne acrylic finish. Hard, durable, chemically resistant coating for interior or exterior use.

**COLOR:** Clear - slight amber cast

**GLOSS:** 20-25 on 60 Gloss Meter

**APPLICATION:** Brush, Pad, Spray; *Do not roll.*

**REDUCTION:** Clean water, deionized or distilled preferred; add in small increments. Not more than 12 oz. per gallon.

**DRY TIME:** To touch - 30 minutes  
(70 F, 50% R.H.) To handle - 1 hour  
Recoat - 2 hours

**COVERAGE:** Up to 400 sq. ft. per gallon

**FILM THICKNESS:** 3-4 mils wet

**WEIGHT PER GALLON:** 8.65 lb.

**WEIGHT SOLIDS:** 36.09%

**VOLUME SOLIDS:** 32.30%

**VISCOSITY:** 25-35 sec. #5 Zahn Cup

**VOLATILE ORGANIC CONTENT:** 2.14 lb/Gal.  
(V.O.C.) 256 gm/liter

ps  
7/30/01

Refer to Material Safety Data Sheet for additional information.

**Exclusive Remedy**

The sole remedy for goods not in conformance with any warranty is replacement of the product or return of the purchase price. Vanex shall not be liable for any other damages, including, but not limited to labor expenses.